

## TripleCat™ DNX-LT For package boilers

Innovative catalyst technology that saves both energy and money

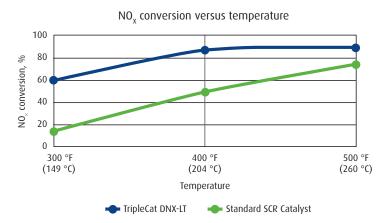
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Umicore combines state-of-the-art edge-surface chemistry with enhanced physical properties to improve SCR catalyst efficiency at low temperatures.

To meet industry demands for an SCR DeNO<sub>x</sub> catalyst able to work at very low temperatures, thus saving energy and costs for reheating flue gas, Umicore now introduces TripleCat<sup>™</sup> DNX-LT – a further development of the well-known DNX<sup>®</sup> 10 Series of low-temperature SCR catalyst from Umicore.

TripleCat<sup>™</sup> DNX-LT catalyst is a result of several years of R&D activities. With innovative production methods and improved surface chemistry, Umicore is making it possible to increase SCR catalyst performance significantly at temperatures as low as 150°C/300°F.

Because TripleCat<sup>m</sup> DNX-LT is a high-activity, monolithic SCR catalyst, it requires significantly less volume than standard SCR catalyst when utilized in most applications. This makes TripleCat<sup>m</sup> DNX-LT the ideal choice for existing low-temperature SCR DeNO<sub>x</sub> reactors, as well as for new installations where the footprint of the catalyst needs to be minimal.



## TripleCat<sup>™</sup> DNX-LT works harder from the start

Sulfur resistance

The performance and lifetime of the TripleCat<sup>TM</sup> DNX-LT catalyst is unaffected by sulfur in the flue gas. However, in high-sulfur environments, the inevitable reaction of ammonia  $(NH_3)$  and sulfur trioxide  $(SO_3)$  at low temperatures will lead to the gradual accumulation of ammonium bisulfate  $(NH_4HSO_4)$  in the catalyst. This salt will require regular removal by heating the catalyst, according to the same procedure as for the standard SCR catalyst.



## **Benefits summary**

Game changing performance minimizes

energy consumption while higher SCR

efficiency lowers operating costs.

- TripleCat<sup>M</sup> DNX-LT requires less catalyst for NO<sub>x</sub> removal than traditional SCR DeNO<sub>x</sub> catalyst.
- Smaller, more cost effective SCR reactors can be specified when using TripleCat™ DNX-LT.
- Opportunity to greatly reduce or eliminate energy needed for reheating flue gas to get optimal DeNO<sub>x</sub> reaction as TripleCat™ DNX-LT works at lower temperatures.
- TripleCat's<sup>™</sup> DNX-LT monolithic structure and advanced surface chemistry achieves higher cataytic activity and lower pressure drop than pellet-type SCR catalyst.

